



# Testimonials



## ProOne works its magic with Titanium!

Organization: Norman Noble Company

Application: CNC (Titanium) - Gun Drilling, Thread Rolling and Turning  
ProOne Product used: 15% Industrial Oil Concentrate added to existing cutting oil.

### Results:

Gun Drilling operation - tool life extended from 2 days to 1 week!

Roll Threading operation - increased from 50 parts to 100 parts!

Turning operation - tool life extended from 2 days to 2 weeks!

Also noticed a major reduction in the operating temperature of the oil down to almost room temperature.

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Application: Mori Seiki CNC (Titanium)

ProOne Product used: BioStable Water Soluble Cutting Fluid

### Results:

Previously mixed their coolant at 10 to 1 with a refractometer reading of 7 1/2. The ProOne products operates much leaner at 5 on the refractometer.

Tool life has doubled, even more in the 4 inch deep hole drilling operation.