

## **Testimonials**



## ProOne increases production from 60,000 pcs to 500,000 pcs per set of threading dies!

Organization: Whitesell Corporation Contact Person: John Sughroue

Application: Roll Threading Heat Treated Fasteners

ProOne Product used: 15% Industrial Oil Concentrate added to

existing cutting oil.

## Results:

We manufacture a part that gets an extreme point rolled on the part in threading. This process causes heavy wear on our roll dies. Recently we tried a new oil additive to try and improve die life. In the past a set of roll dies that cost us \$160.00 would last 60,000 parts, or .0026 per part. We just finished running 500,000 pcs. on ONE set of dies, or .00032 per part. Add to this the cost of down time to change dies and the ordering and shipping process to get 7 times the amount of tools here and the total savings is very significant to our standard piece price.

Every time we can improve tool life it leads to less down time, less inventory, less total cost to help make us stronger and more competitive.

Thank you and keep up the good work.

John Sughroue